





SGS (Thailand) Limited

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**Test Report No.** Date: 6-Feb-2023 5482261

Client: Hong Thai Food Packaging Co., Ltd. (Branch no. 00001) 59 Soi La-Salle 19, Bang-na, Bangkok 10260 Thailand

The following sample(s) was/were submitted and identified by client as:

Sample Name : Paper Box\_(CSP1s/240+15)

Sample Description : (CSP1s/240+15)

: White Color

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 5728908

Sample Condition : Sample is contained in a plastic bag.

**Quantity Submitted** : 1 pack

Sample Receiving Date : 30-Jan-2023

**Testing Period** : 30-Jan-2023 to 6-Feb-2023

Test Method & Results : Please refer to next page(s).

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**Test Requested & Result Summary** 

Test Requested: Please refer to the result summary (Test parameter(s) was/were selected by client).

**Result Summary:** 

Test Requested Conclusion

Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.2 table 1 and 2): Qualities or standard for container made from plastic;

a) Polyethylene (PE)

1. Lead content	PASS
2. Cadmium content	PASS
3. Heavy metal (as lead) in 4% concentrated acetic acid extraction	PASS
4. Quantity of potassium Permanganate Consumed	PASS
5. Residue after Evaporation Test	PASS
6. Migration of color Extraction	PASS

### Remark

- 1. Test results in this report are applicable for the item tested and reflects the tested sample as received.
- 2. The decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.

Signed for and on behalf of SGS (Thailand) Ltd.



Rutchuporn Moungsom Laboratory manager - Toy and Hard goods

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**TEST RESULTS** 

**Test Report No.** 

Notification of the Ministry of Public Health (No.435) B.E. 2565 (2022) (List no.2 table 1 and 2): Qualities or standard for container made from plastic;

a) Polyethylene (PE)

### Qualities and standard of plastic

Method: With reference to TIS 656: 2556. Analysis was performed by ICP-OES.

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Details	Result (1) (mg/kg)	Limit of Quantitative (mg/kg)	Permissible Limit (mg/kg)
Lead content***	<2	2.0	100
Cadmium content***	<2	2.0	100

# Sample Description:

1. White paper/clear plastic box

1. mg/kg = milligram per kilogram

2. < = Less than

Remark: The test item(s) marked \*\*\* on test report is/are analyzed at SGS (Thailand) Limited, address: 10, 10/1 - 4 and 12 Soi Rama III S. 59, Chong Nonsi, Yan Nawa, Bangkok.

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**TEST RESULTS** 

# Qualities and standard of dissemination

Method: With reference to TIS 656: 2556

Details	Test Condition <sup>^</sup>	Result (1) (mg/dm3)	Limit of Quantitative (mg/dm3)	Permissible Limit (mg/dm3)
Heavy metal (calculated as lead) in 4% concentrated acetic acid extraction	30 minute at 60 degree C	<1		1
Potassium permanganate used for reaction in water extraction	30 minute at 60 degree C	<1	1.0	10
Residue substances which is evaporate in water	30 minute at 60 degree C	<3	3.0	30
Residue substances which is evaporate in 4% concentrated acetic acid	30 minute at 60 degree C	<3	3.0	30
Residue substances which is evaporate in 20% concentrated alcohol	30 minute at 60 degree C	<3	3.0	30
Residue substances from volatile matters in normal heptane	Room temperature (1 hr. at 25 degree C)	<3	3.0	150

### Sample Description:

1. White paper/clear plastic box (inside)

- 1. mg/dm3 = milligram per cubic decimeter
- 2. Degree C = degree Celsius
- 3. < = Less than

1. ^ = In case of the use at temperature not higher than 100 degree Celsius

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### **TEST RESULTS**

# Qualities and standard of dissemination

Test Method: With reference to TIS 655-1:2553

Details	Test Condition^	Result (1)	Permissible Limit
Migration of color extract by water	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by 4% concentrated acetic acid	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by 20% concentrated alcohol	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by normal heptanes	Room temperature (1 hr. at 25 degree C)	Negative (See Note 2)	Negative

# Sample Description:

1. White paper/clear plastic box (inside)

### Note:

- 1. Degree C = degree Celsius
- 2. "Negative" mean it's not presence of color migration/ "Positive" mean it's presence of color migration

### Remark

1. ^ = In case of the use at temperature not higher than 100 degree Celsius

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### **SAMPLE/ATTACHMENT PICTURE**



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